

HMF EXPRESS

Standard Steel Door Grades and Models

Level	Duty	Model	Gauge	Steel Thickness	Construction
I	Standard	1	20	.0359	Edge Seam
		2			Seamless
II	Heavy	1	18	.0478	Edge Seam
		2			Seamless
III	Extra Heavy	1	16	.0598	Edge Seam
		2			Seamless
		3			*Stile & Rail*
IV	Maximum	1	14	.0747	Edge Seam
		2			Seamless

*Stiles and Rails are 16 Gauge; Flush Panels (when specified) are 18 ga.